

# MMS6 SIMULAATTORI

Kirjautumis- ja käyttöohjeet  
MMS6 simulaattoriin

# MMS-kirjautuminen:

8760 Fastems MMS

DataManager

User name  
mmsuser

Password  
user

LOGIN

Use usernames and passwords

mmsadmin/admin  
mmspower/power  
mmsuser/user

8760 Fastems MMS

LS1-MS1

User name  
Enter your username

Password

LOGIN

OR

LOG IN AS A DEFAULT USER

Default user –button  
or optional (un/pw)

mmsadmin/admin  
mmspower/power  
mmsuser/user

# MMS6 nimeämiskäytännöt

Nimissä käytetään etuliitteenä organisaation nimeä ja lopussa numeroa (01...99), joka on sama harjoituksen aikana.

## Part Master Data

### Create New Fixture

Name: **Fastems Fixture 01**      Description: **Operator Name - Description**

### Create a New Part

Name: **Fastems Part 01**      Description: **Operator Name – Description**

## Production

### Orders

Name: **Fastems Order 01**      Description: **Operator Name - Description**

## NC Programs

### NC Program Library

Folders: **All users use folders named by ther company**

Name: **Fastems\_##...ZZ**      Description: **Description**

# Part Master Data – Create New Fixture

Name: **Fastems Fixture 01**      Description: **Operator Name - Description**

### Create new fixture master data

**Name**

**Description**

**SAVE**   **CANCEL**

# Part Master Data – Create a New Part

Name: **Fastems Part 01**

Description: **Operator Name - Description**

### Create a new part

**Part name**  **Description**

**Select part type:**

**Manufactured part** The manufactured part has the same ID as the raw material part.  
 **A0** ⇒ **A10** ⇒ **A20**

**Different raw material** The manufactured part and the raw material part have different ID's. i.e. the manufacturing started with a raw material part that is first added to the system. This raw material part is then used to manufacture the ready part.  
 **x** ⇒ **B10** ⇒ **B20**  
Select material operation:

**Material part** The raw material part to be added to the system. This part can be a part that is only stored in the system or a raw material part for one or several different workpieces or manufactured parts.  
 **Y** ⇒ **C10** ⇒ **C20**

**Stock part** The raw material part to be added to the system. This part is only stored in the system.  
 **Z**

# NC Programs – Nc Program Library

Folders: All users use folders named by ther company

Name: Fastems\_##...ZZ

Description: Description

The screenshot shows the Fastems application interface. On the left is a dark sidebar with the Fastems logo (8760) and navigation menu items: OVERVIEW, MASTER DATA, and NC PROGRAMS. The NC PROGRAMS section is expanded to show 'NC Program Library', 'Programs In NC', 'NC Import', and 'NC Program Statistics'. The main content area displays a breadcrumb path: NC library > MC Type 1 > Fastems. A file explorer view shows a folder structure with 'MC Type 1' expanded to 'Fastems'. A table lists the programs in the 'Fastems' folder:

Name ▲	Description
FASTEMS_01	Demo Program
FASTEMS_07	Demo Program
FASTEMS_SUB_071	Demo Sub-Program
FASTEMS_SUB_072	Demo Sub-Program

# Production – Create Production Order

Name: **Fastems Order 01**  
Description: **Operator Name - Description**

### Create production order

**Part**  
Fastems Part 01 - Operator Name - Description

**Order number**  **Order description**

**Start date**  **Due date**

**Order status**

- Planned
- Released**
- Suspended
- Emergency

**Quantity**

**PREVIOUS** **SAVE** **CANCEL**